



PRODUCT DATA SHEET

PROD. #7-11

HOLZTITE

ACRYLIC ENAMEL UNDERCOAT



PRODUCT DESCRIPTION

Richard's HOLZTITE Acrylic Enamel Undercoat is a premium quality primer/sealer designed to flow, level and easily sand to a smooth surface to make finish coats look their best. This multi-purpose primer can be used on a wide variety of interior surfaces, such as cabinets, trim, railings, doors and walls. This acrylic enamel undercoat provides excellent adhesion, hiding, coverage and sanding properties. May be topcoated with virtually any architectural finish.

FOR INTERIOR USE ONLY!

PRODUCT FEATURES	PRODUCT USES	PERFORMANCE QUALITIES
<ul style="list-style-type: none"> Premium Acrylic Formula Excellent Coverage Excellent Adhesion Primes & Seals Excellent Sanding Properties Bonds To Glossy Surfaces Fast Dry Excellent Product Versatility Easy To Apply 	<p><i>Suitable for, but not limited to the following properly prepared surfaces:</i></p> <p>INTERIOR</p> <ul style="list-style-type: none"> Gypsum Drywall Wallboard Wallpaper Plaster Ceilings Wood Trim & Doors Masonry Concrete Block / CMU Brick Aluminum Galvanized Metal <p>For Interior Use Only!</p>	<ul style="list-style-type: none"> Product Quality: Premium Product Use: Interior Application: Brush, Roller & Spray Product System: Water-Based Sheen: Flat MPI Standards: No VOC Compliance: AIM, LADCO, OTC Phase I & II, CARB SCAQMD

SURFACE PREPARATION

GENERAL:	The entire surface area to be painted should be clean, dry, sound, and free from dirt, grease, oils, waxes, mildew, mill scale, form release agents, curing compounds, and any other surface contaminants that may adversely affect the performance of this coating material.
PAINTED SURFACES:	Remove loose, scaling, cracked or peeling paint from previously painted surfaces by hand scraping, sanding, wire brushing or by power tool cleaning methods, such as electric sanders or grinders, etc. Sand rough paint edges smooth to adjacent surface area. Sand glossy surfaces to dull existing finish. Prime bare surface areas and allow to thoroughly dry before applying finish coatings. SURFACE REPAIRS: Repair/replace any damaged and/or delaminated surface areas with the proper recommended patching and/or building materials. Allow all patching materials to dry thoroughly before application of paint coatings.
NEW SURFACES:	GALVANIZED & Non-Ferrous Metal: Remove oils, grease, dirt, oxide and any other surface contaminants as per SSPC-SP 1 specifications. DRYWALL: Insure that the surface is dust & chalk free. WOOD: Wood surfaces should be sanded before coating. Remove any grade stamps or pencil marks from new wood by lightly sanding. Wood moisture content should be below 15% and wood surfaces that have a mill glaze should be sanded to allow for proper adhesion. MASONRY & CONCRETE: All new masonry surfaces should be allowed 30 – 45 days to properly dry/cure in accordance with industry standards. The surface should be tested for pH and alkali levels. Surface should not read higher than 8.5 – 9 level.
MILDEW:	Surface areas affected by mildew should be treated with a commercial mildew removal and/or cleaner product following the manufacturer's application and safety directions. Rinse thoroughly with clean water, and allow a minimum of 24 hours to dry thoroughly.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and wet mop. Before you start, find out how you can protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-Lead, or log onto www.epa.gov/lead.

TECHNICAL DATA

- COLORS:** White
- TINTING:** Universal Colorants – Up to 2 oz./gal.
- VEHICLE TYPE:** Acrylic Latex
- VISCOSITY:** 90 KU ± 3
- GLOSS @ 60°:** Flat | 0 – 5 units
- FLASH POINT:** N/A
- COATING VOC:** Not to Exceed 50 g/l – 0.42 lbs./gal
(Meets AIM, LADCO, OTC, CARB & SCAQMD Standards)
- SOLIDS BY VOLUME:** 36.28% ± 2%
- SOLIDS BY WEIGHT:** 54.96% ± 2%
- ESTIMATED COVERAGE:** 300 – 400 SFPG
(Coverage will vary significantly depending on application method, surface porosity and condition of the surface.)
- RECOMMENDED MIL FILM:** (Estimated @ 350 SFPG)
Wet: 4.6 mils **Dry:** 1.7 mils
- ESTIMATED DRY TIME:** (@ 70° F & 50% Relative Humidity)
To Touch: 30 min. – 1 hr. | **Recoat:** 2 – 4 hrs. or overnight
(Actual dry time may vary according to relative humidity, temperature, color, applied film build and air movement.)
- DRIES BY:** Coalescence / Solvent Evaporation
- CLEAN UP:** Warm Soap & Water
- THINNING:** Clean Water
- WEIGHT/GAL:** 0.00 lbs.
- SHELF LIFE:** 2 - 3 years unopened.
- PACKAGING:** 1 Gal.: 4/cs. | 5 Gal.: Each

RECOMMENDED FINISH COATINGS

The following Richard's products are recommended finish coatings for this primer coating material, but are not limited to the products listed below;

- **FLAT FINISHES**
 - 420 Line, Signature Ceramic Interior Acrylic Matte
 - 600 Line, Rich Wall Int. Flat Wall Paint
- **LO-LUSTER/EGGSHELL FINISHES**
 - 430 Line, Signature Ceramic Interior Acrylic Eggshell
 - 630 Line, Rich Wall Premium Acrylic Int. Eggshell Wall Paint
- **SATIN FINISHES**
 - 440 Line, Signature Ceramic Interior Acrylic Satin
 - 640 Line, Rich Shield Premium 100% Acrylic Int./Ext. Satin House & Trim Paint
- **SEMI-GLOSS FINISHES**
 - 450 Line, Signature Ceramic Interior Acrylic Semi-Gloss
 - 680 Line, Rich Wall Premium Acrylic Int./Ext. Semi-Gloss Enamel
- **GLOSS FINISHES**
 - 660 Line, Rich Shield Premium 100% Acrylic Int./Ext. Gloss House & Trim Paint

APPLICATION EQUIPMENT

- **Brush Application:** Apply using a quality nylon, polyester, or combination nylon/polyester bristle brush.
- **Roller Application:** Apply using a 3/8" - 1 1/4" nap synthetic or lamb's wool roller cover, depending on the texture and surface porosity.
- **Spray Application:**
 - **Pump:** Gas or Electric Airless Sprayer
 - **Pressure:** Minimum 2000 PSI
 - **Tip:** 0.015 – 0.019 Reversible
 - **Hose:** 1/4 inch (6.3 mm) - 3/8 inch (10 mm)

CLEAN UP & THINNING INSTRUCTIONS

Clean Up: Clean up any minor spills and splatters immediately with warm soapy water, as well as all painting tools and airless equipment. More serious spills should be contained and removed with inert absorbent material. Dispose of contaminated absorbent, container, and unused contents in accordance with local, state and federal regulations.

Thinning: Stir thoroughly and apply as it comes from the container. Thinning is not necessary. However, if thinning is required, you may add clean water up to 1/2 pint per gallon.

PRODUCT APPLICATION – General

Richard's HOLZTITE Acrylic Enamel Undercoat may be easily applied with a quality brush, roller, or spray equipment as follows;

- Stir thoroughly in a spiral up and down motion before and during application to keep product completely mixed.
- During application, always paint to a natural break in the surface, such as a corner or edge.
- **Brush Applications:** When applying by brush, use a quality nylon or polyester bristle brush, or a quality combination of both, and apply a smooth and generous coat on smaller surface areas, such as cutting-in larger surfaces and painting trim.
- **Roller Application:** When applying by roller cover, use a quality smooth, medium or rough nap roller, depending on surface porosity, and apply an even and generous coat in a "W" or crisscross motion, avoiding any excessive respreading or reworking.
- **Spray Application:** When applying by airless spray equipment, use a unit with a minimum of 2000 psi of pressure, with a 0.015 – 0.019 fluid spray tip.
- Rough or textured surfaces coated using spray equipment should be back-rolled to ensure proper adhesion, an even coat application, and to work primer coating into surface pores.
- Maintain a wet edge during application by brushing, rolling or spraying into previously applied coating area.
- Apply when surface and ambient temperatures are above 55° F and below 90° F.

PRODUCT LIMITATIONS

- Not for exterior use.
- Not for use in corrosive or chemical environments.
- Not for use in areas subject to intense heat.
- Not for use on below grade substrates.

PRECAUTIONARY & SAFETY INFORMATION

CAUTIONS: Avoid prolonged contact with skin, and breathing of dust, vapors and/or spray mists. Causes eye irritation. **USE WITH ADEQUATE VENTILATION!** Ensure fresh air entry during application and drying. If you experience eye water, headache or dizziness, or if air monitoring demonstrates vapor/mist levels are above applicable limits, wear an appropriately fitted respirator, (NIOSH approved), during and after application. Follow respirator manufacturer's directions for respirator use. Avoid contact with eyes, skin and clothing. Use chemical safety glasses, goggles or a face shield for proper eye protection. Wash thoroughly after handling and before eating or smoking. Close container after each use. **DO NOT TAKE INTERNALLY!**

FIRST AID: In case of skin contact, wash thoroughly with plenty of warm soapy water. For eye contact, flush with plenty of water for 15 minutes and get medical attention immediately. If you experience difficulty breathing, leave the area to obtain fresh air. If continued difficulty is experienced, get medical attention immediately. If swallowed, do not induce vomiting, get medical attention immediately.

KEEP OUT OF REACH OF CHILDREN!

LIMITED WARRANTY

Richard's Paint Mfg. Co., Inc. warrants our products to meet the application, appearance and performance properties stated on the label. This Limited Warranty shall not apply to any defect or damage resulting from improper surface preparation, structural defects, failure of a previous paint or improper application of the coating, as described in the directions on the label of this container. If this product is found not to perform as specified, Richard's Paint will, at its option and upon presentation of proof-of-purchase (the original receipt), either furnish an equivalent amount of new product or refund the original purchase price of this product to you. **ALL OTHER WARRANTIES ARE EXCLUDED BY RICHARD'S PAINT MFG. CO., INC., EXPRESSED OR IMPLIED, STATUTORY, BY OPERATION OF LAW OR OTHERWISE, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.**

LIMITATIONS

Seller's liability for any reason is expressly limited to reimbursement of the purchase price of the materials sold after proof of purchase is provided to the seller. **THIS WARRANTY EXCLUDES (1) LABOR AND COSTS ASSOCIATED WITH LABOR FOR THE APPLICATION OR REMOVAL OF ANY PRODUCT, AND (2) ANY INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING OR RESULTING FOR ANY REASON UNDER THE SALE, HANDLING, OR USE OF GOODS SOLD.** Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty gives you specific legal rights and you may also have other rights, which vary from state to state. This Limited Warranty may not be transferred or assigned.